

## **HYDRAULIC PUMPS**

## TROUBLESHOOTING (71201, 71500, 71601, 71700)

**LEAKS:** When looking at the outside of the pump there may be certain areas where you can see oil. Locating the area of the leak will help in determining the appropriate replacement or repair.

|    | ISSUE  | SOLUTION   |
|----|--|--|
| 1. | Oil on or around the piston  | Backup and o-rings with snap ring need to be replaced  |
| 2. | Oil under the pump handle indicates handle shaft assembly is leaking | Either replace o-rings on the shaft assembly or replace entire shaft assembly  |
| 3. | Handle not pumping   | This could indicate air or not enough oil in the pump  |
| 4. | Handle not coming back up  | <ul> <li>Check that the handle shaft is straight</li> <li>Shaft assembly may need to be replaced</li> <li>Check valve (71201-001A-20) may need to be cleaned or replaced</li> </ul>  |
| 5. | Air in the pump  | Bleed air from pump by opening bottom of handle. Then open the side valve and squeeze reservoir. Pump about ten times. Close the side valve, lie on table and lightly push down on the reservoir while pumping. Air should be out and oil should be pushing piston up. (May need to repeat this procedure more than once). |

## RECOMMENDED REPAIR KITS FOR HYDRAULIC PUMPS

| 71201         | -001A-REPK             | 71500-REPAIRKT |                                  | 71600-PARTS |                                   |
|---------------|------------------------|----------------|----------------------------------|-------------|-----------------------------------|
| PART #        | DESCRIPTION            | PART #         | DESCRIPTION                      | PART #      | DESCRIPTION                       |
| 71201-18-SR   | Snap Ring              | 71500-001A-1   | Handle Shaft Assembly            | 71600-17-R  | Piston Shaft & Allen Set<br>Screw |
| 71201-18-B0   | Backup O-Ring          | 71500-33-0     | 0-Ring                           | 71201-18-0  | 0-Ring                            |
| 71201-001A-49 | Back Check Valve       | 71500-37A      | Back Pin & Ring for 71500        | 71600-CONE  | Cone                              |
| 71201-18-0    | 0-Ring for Shaft       | 71500-40K-NEW  | New Valve Assembly Kit           | 71600-16    | Spring                            |
| 71500-40K-NEW | New Valve Assembly Kit | 71201-001A-49  | Back Check Valve                 | 71600-15    | Piston Cap                        |
| 71500-001A-1  | Handle Shaft Assembly  | 71500-18-0     | O-Ring for Hydra-Krimp           |             |                                   |
|               |                        | 71500-18-B0    | Backup O-Ring for Hydra<br>Krimp |             |                                   |