

# ECCENTRIC FLARING TOOL INSTRUCTIONS

## SET-UP

1. Make sure the tubing is cut clean and deburred.
2. Rotate "T" handle and cone driving screw counter clockwise to allow clearance for inserting the clamp bar.
3. Position the clamp bar with the dimples on the "T" bar side of the yoke assembly and insert into the yoke.

## FLARING INSTRUCTIONS

1. Insert end of tubing into the proper size die on the clamping bar. (*O.D. sizes are marked on the clamp bar*). Tube should be approximately even with the top of the clamp bar.
2. Slide the yoke assembly over the tube and align the red arrow on the yoke with the marked line on the clamp bar. Tighten the "T" handle securely to lock the yoke assembly onto the clamp bar. (*The "T" bar tip should engage with the dimple on the clamp bar*).
3. Turn the cone driving screw clockwise until a "clicking" sound is heard. The flare is now complete.
4. Turn the cone driving screw counter clockwise until cone clears the tube flare. Loosen the yoke "T" handle and slide the yoke assembly off of the clamp bar. Remove flared tube.

